



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW6430G02931-8G

Job Sheet 188456



Part No: RBW6430G02931-8G

Job Qty: 6 pcs

Part Name: Extractor



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/10/19

Job Tracking No: re-identify

Due Date: 1/25/19

Created By: Linda Lacelle

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
10	Small Fab - 1	6 pcs	1/25/19	1/25/19	0.00	0.60	Small Fab - 1		SB
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
12	Rework	6 pcs	1/25/19	1/25/19	0.00	0.00	Outsource13		19-01-21 JAN 28 2019
14	Rework	6 pcs	1/25/19	1/25/19	0.00	0.00	Packaging 2 - 17		
16	Rework	6 pcs	1/25/19	1/25/19	0.00	0.00	QC 6 - 38		DAS 28 9-89
20	QC 5	6 pcs	1/25/19	1/25/19	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 38		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
30	Packaging 3-1 - Stock - B4B	6 pcs	1/25/19	1/25/19	0.00	0.00	Packaging 3 - 1 - B4B		DAS 28 9-89
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		

send for zinc plate
RBW6430G03251
yellow or bl/wh per ASTM B633
Type 2, Class 2

Packaging 3 - 5 - B4B	
Packaging 3 - 6 - B4B	
Packaging 3 - 7 - B4B	
Packaging 3 - 8 - B4B	
Packaging 3 - 9 - B4B	
Packaging 3 - 10 - B4B	MLL
Packaging 3 - 11 - B4B	
Packaging 3 - 12 - B4B	
Packaging 3 - 13 - B4B	
Packaging 3 - 14 - B4B	
Packaging 3 - 15 - B4B	
Packaging 3 - 16 - B4B	
Packaging 3 - 17 - B4B	
Packaging 3 - 18 - B4B	
Packaging 3 - 19 - B4B	
Packaging 3 - 20 - B4B	
Packaging 3 - 21 - B4B	
Packaging 3 - 22 - B4B	
Packaging 3 - 23 - B4B	
Packaging 3 - 24 - B4B	
Packaging 3 - 25 - B4B	
Packaging 3 - 26 - B4B	
Packaging 3 - 27 - B4B	
Packaging 3 - 28 - B4B	
Packaging 3 - 29 - B4B	
Packaging 3 - 30 - B4B	
Packaging 3 - 31 - B4B	
Packaging 3 - 32 - B4B	
Packaging 3 - 33 - B4B	
Packaging 3 - 34 - B4B	
Packaging 3 - 35 - B4B	
Packaging 3 - 36 - B4B	

40 QC 21 - FG	6 pcs	1/25/19	0.00 0.00	QC 21 - FG - 21	DAG
				QC 21 - FG - 70	21 JAN 31 2019

Part Op 10 - Re identify as required.
 Descriptions:

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
8G6430G02931P	TOOL, TRB DAMPER ATTACHMENT BUSING REM	6 pcs (1 ea)	10-Small Fab - 1	S 028099
97524A032	Sealing Blind Rivet	24 Ea (4 ea)	10-Small Fab - 1	
RB41011	Dart Tooling Placard, Aluminum	6 Ea (1 ea)	10-Small Fab - 1	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
10-Small Fab - 1	8G6430G02931P	6	6	0
	97524A032	24	771	0
	RB41011	6	490	0

Part Specifications

DART
AEROSPACE

1270 Aberdeen Street
 Hawkesbury, ON K6A 1K7
 CANADA
 TEL.: 1 613 632-5200
 Email: sales@dartaero.com
 www.dartaerospace.com

be found.

Container No: S146143



Part: RBW6430G02931-8G

Job No: 188456

Serial No/Batch: S146143

Revision:

Inspector:

Exp Date:

Instructions:

Date: 01/21/19

Plex 1/17/19 1:24 PM dart.lacelle.linda



Dart Aerospace Ltd.
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K6A 1K7
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Tel (613) 632-5200

PURCHASE ORDER PO042341



Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

PO No: PO042341
PO Date: 1/21/19
Due Date: 1/25/19
**Purchase Order
Revision:**
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 60
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	186062	RBE105-31702W14-1	Drift -Issue P/O; -Zinc plate, ASTM B633 TYPE 2 SC2 -Color; yellow -Material type; 4140 -Certificate of Conformity is required	Firmed	-	1/25/19	9 pcs	0 pcs	9 pcs	\$2.6470588/pcs	\$23.82
Line Item Note ** asap :(**											
2	188456	RBW6430G02931-8G	Extractor YELLOW OR BLACK ZINC PER ASTM B633 TYPE 2 CLASS 2 CERTIFICATE OF CONFORMANCE IS REQUIRED	Firmed	-	1/25/19	6 pcs	0 pcs	6 pcs	\$2.6470588/pcs	\$15.88
3	188502	RBEL135M-2901-101-21	Slide -Issue P/O -Zinc plate, ASTM B633 TYPE 1 SC2 -Color; Clear -Material type; 1018 -Certificate of Conformity is required	Firmed	-	1/25/19	10 pcs	0 pcs	10 pcs	\$9.00/pcs	\$90.00

Line Item Note ** NEED BY FRIDAY 01/25 **



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PURCHASE ORDER PO042341



Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
4	187498	RB T103216-101	Spanner Assembly Outsource13 (Outside Processing - Zinc Plating) -Issue P/O to GROUPE ALTECH: P/O -Zinc plate, ASTM B633 TYPE 2 SC2 -Color; yellow -Material type; 4140 -Certificate of Conformity is required	Firmed	-	1/25/19	4 pcs	0 pcs	4 pcs	\$2.6470588/pcs	\$10.59
5	186570	RBW6205G19332-3G-1	Draw Bolt -Issue P/O to Groupe Altech: P/O -Zinc plate, ASTM B633 TYPE 2 SC2 -Color yellow -Certificate of Conformity is required	Firmed	-	1/25/19	5 pcs	0 pcs	5 pcs	\$2.6470588/pcs	\$13.24
6	186573	RBW6205G19432-3G-1	Draw Bolt -Issue P/O to Groupe Altech: P/O -Zinc plate, ASTM B633 TYPE 2 SC2 -Color yellow -Certificate of Conformity is required	Firmed	-	1/25/19	4 pcs	0 pcs	4 pcs	\$2.6470588/pcs	\$10.59

Line Item Note ** For Friday morning please **

7	188457	RBW6521G00131-8G	Oil Seal Installation / Removal Kit YELLOW ZINC PER ASTM B633, TYPE 2 CLASS 2	Firmed	-	1/25/19	6 pcs	0 pcs	6 pcs	\$8.8970588/pcs	\$53.38
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Line Item Note

Certificate of conformity is required



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PURCHASE ORDER PO042341



Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
Grand Total:											\$217.50

Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 1/22/19 10:46 AM dart.tsimiklis.chrisoula



Certificat de Conformité / Certificate of Compliance

(016161-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

016161 - 1

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.		Bon de commande Client Customer Purchase Order No.			
22-Jan-2019		Aman			042341 ✓			
#Ligne Line#	No. de Série / # Pièce Part Number /Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Quantités / Quantities Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
1	RBE105-31702W14-1 ✓ Rev.	RBE105-31702W14-1 ZINC PLATE ASTM B633 TYPE 2 SC2	ZINC CH	9	9 ✓	0	0	0
2	RBW6430G02931-8G ✓ Rev.	RBW6430G02931-8G ZINC PLATE ASTM B633 TYPE 2 CLASS 2	ZINC CH	6	6 ✓	0	0	0
3	RBEL135M-2901-101-21 ✓ Rev.	RBEL135M-2901-101-21 ZINC PLATE ASTM B633 TYPE 1 SC2	ZINC CH	10	10 ✓	0	0	0
4	RBT103216-101 ✓ Rev.	RBT103216-101 ZINC PLATE ASTM B633 TYPE 2 SC2	ZINC CH	4	4 ✓	0	0	0
5	RBW6205G19332-3G-1 ✓ Rev.	RBW6205G19332-3G-1 ZINC YELLOW ASTM B633 TYPE 2 SC2	ZINC CH	5	5 ✓	0	0	0
6	RBW6205G19432-3G-1 ✓ Rev.	RBW6205G19432-3G-1 ZINC YELLOW B633 TYPE 2 SC2	ZINC CH	4	4 ✓	0	0	0
7	RBW6521G00131-8G ✓ Rev.	RBW6521G00131-8G STRIP ZINC YELLOW PER ASTM B633 TYPE 2 CLASS 2	ZINC CH	20	20 ✓	0	0	0

Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.



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RBW6430G02931-8G
Job Sheet 188456



Part No: RBW6430G02931-8G

Job Qty: 6 pcs

Part Name: Extractor



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/10/19

Job Tracking No: re-identify

Due Date: 1/25/19

Created By: Linda Lacelle

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
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20	QC 5	6 pcs	1/25/19	1/25/19	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
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							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		

send for zinc plz
RBW6430G03251

**mat used SS 303 2 3/16" x 2 1/2" long*

M127864
1/19/1/30

				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
40 QC 21 - FG	6 pcs	1/25/19	0.00 0.00	QC 21 - FG - 21	
				QC 21 - FG - 70	

Part Op
Descriptions: 10 - Re identify as required.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
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